



D5702-1 SHIM

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/11 OR AMS-QQ-250/11 (OR AMS 4025 OR 4027)
OR ASTM B209
REF DART SPEC M6061T6B OR M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044 6.1
- 7) WEIGHT: 0.17 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER "D5702-1.SLDPRT REV. A"
- 9) MASK HOLES PRIOR TO POWDER COAT

RELEASED
2018 NOV 13
ECN 18-818

APPROVED

A	NEW ISSUE	RF	18.10.31
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5702	SHEET 1 OF 1
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	SHIM	NTS
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